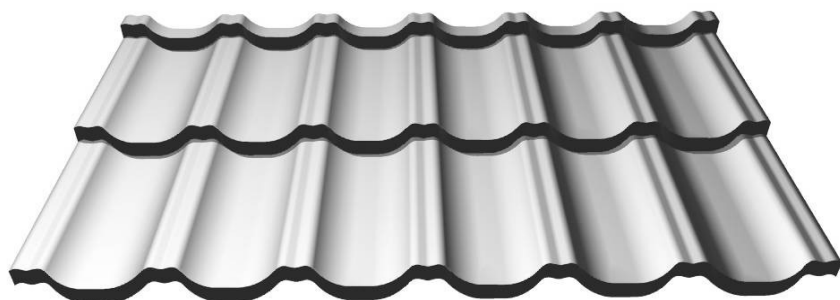


Finnera production in Vimpeli

Finnera production line has been installed in Vimpeli and we are ready to start the production. Finnera is available for sales starting 1.12.2009. Below you will find most essential information connected to the product as well as supply chain of it.



Picture 1 Finnera TS52-330-1140

Selling unit: Finnera product will be sold and delivered from Vimpala factory only in standard pallets = batches. One pallet contains 310 pieces of Finnera sheets

Internal transfer price of Finnera and its accessories: According to valid Vimpala price list

Packaging: Sheets will be packed on a standard wooden europallet, size of which is 1200 x 800 x 900 mm. See picture 2 below. Package includes strapping, wrapping and corner shields.



Picture 2 Picture of Finnera standard europallet. A batch contains 310 pieces of Finnera modules loaded on a standard europallet. The package is constructed so that 31 Finnera pieces are laid on top of each other, then an EPS-piece is inserted and the sequence is continued similarly so that there are 10 layers on the pallet. After stacking the modules and intermediate pieces, the stack is strapped, plastic wrapped and corner protection shields are inserted.

Ruukki Construction/
Operations/Vimpeli

Internal notice

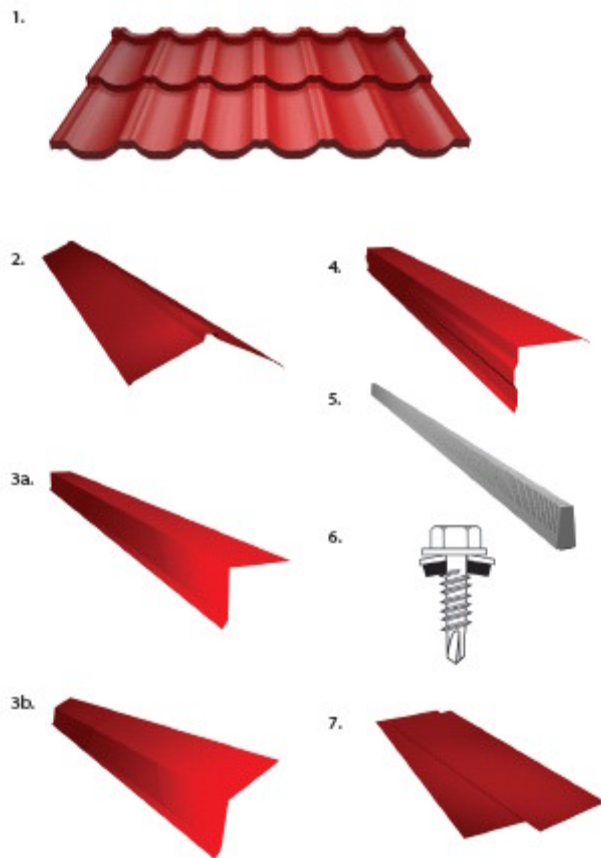
Raw material and coating	Purex 0.50-1250-S280GD+Z275MC
Colours	Red (RR29), Dark Brown (RR32), Black (RR33)
Delivery time:	according to valid OTC processes, ~ 1 week
Readiness for first deliveries	Starting 1.12.2009
Dimensions of pallet	Standard size 1200x800x900
Weights	3.8 kg/module 5.05 kg/eff. m ² ~1240 kg/pallet
order size:	Minimum order is 1 pallet (310pcs) = batch. Order amount must be multiple by batch size.
Vimpala CST contact persons:	Sanna Särkijärvi (Russia, Ukraine) Päivi Huopana, Sari Hernesniemi (Sverige, Norge & Denmark) Anne-Mari Leväniemi, Katja Toppinen (Baltics) Tuija koivisto (CEE)

Link to Vimpala CST sites in Inside

<http://intra.rrsteel.net/collaboration/SiteDirectory/cstexport/default.aspx>
Table 2 Finnera product details

	Product	Code	Internal sales unit	Pcs/batch	Retail sales unit	Notes
1.	Finnera	TS52-330-1140	Batch	310	Piece	
2.	Ridge capping, flat	RA1AR(B)	Batch	15	Piece	Length 2000mm
3a.	Eaves flashing, 90°	RA1BE 90	Batch	30	Piece	Length 2000mm
3b.	Eaves flashing, 130°	RA1BE 130	Batch	30	Piece	Length 2000mm
4.	Verge trim	RA1BG(A)	Batch	30	Piece	Length 2000mm
5.	Universal Filler	TATNUNI50	Batch	50	Running meter	
6.	Screw for wooden battens	RAS1WD 4828 A14	Batch	2000	Bag (100 pieces)	4.8 x 28mm. In boxes that contain 20 bags of screws. One bag contains 100 single screws.
7.	Flat sheets		Batch	10	Piece	Dimension 0.5 x 1250 x 2000 mm

Notes: The amount of accessories is a recommended amount relative to one batch of Finnera. One batch of Finnera is enough for 2 average-sized roofs. Flat sheets are for manufacturing of special flashings.



Picture 3 Finnera sheet and accessories

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